

PRODUCT DATA

No. Document : DC.RD.DF.08
No. Reference : 3203-XXXX
Edition : B
Revise : 0
Release Date : 9/9/2009
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inspirasi dalam mutu

ACRYLAC MF

CHARACTERISTICS

Special Properties and Advantages

- Excellent adhesion and film properties.
- Good weathering and color durability.
- Protect substrate against extremely weather condition.

Composition

An Acrylic thermoplastic and good weather resistance pigment.

SPECIFICATION

Code

AC - MF- 3203 - XXXX

Color

Various

Specific Gravity

1.15 \pm 0.05 (for White, other color may vary)

Solid Content

45 \pm 1% (by weight) 36 \pm 1 % (by volume)

Spreading Rate

9 m²/kg set (at 40 μ DFT)

APPLICATION

Intended Use

- Galvanize, metal, aluminum substrate.

Surface Preparation

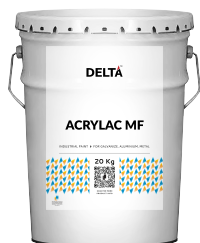
- Surface to be painted must be clean, dry and free of dust, dirt and grease.
- Grade of surface preparation ;
 - Damaged and heavily rusted areas to be sand blasted or disc sanded to the bare metal.
 - Superficial scratches and peeling off and around such areas to be lightly sanded or cleaned with wire brush and dusted off.
 - Sand paint film to be washed with fresh water & dried it.
 - Surface should be sanded by power or hand tools.

Directions

- Stir gently and dilute with Thinner ;
 - By spray : TH - AK - 0305 - 0002 (50 - 100%)
 - By brush : TH - GT - 0313 - 0004 (10 - 20 %)
- Apply evenly and generously by brush or spray.
- Apply 2 coats at least.

Drying Time

- At room temperature 30 °C and standard thickness.
- Dust free : 10 - 20 minutes
 - Tack free : 1 - 2 hours.



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PACKAGING	Packing	5 kg and 20 kg
	Shelf Life	1 year in original pack and store in good ventilation room.
PRECAUTION	Safety	Avoid contact with eyes and inhalation of mists when using a spray gun. Close container tightly after use.