



PRODUCT DATA

No. Dokumen : DC.RD.DF.08
No. Reference : 3090 - WP
Editor : A
Revise : 1
Release Date : 27/11/2002
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WASH PRIMER

CHARACTERISTICS

Special Properties & Advantages

- As pre-treatment primer on galvanized steel and non ferrous metal.
- Good adhesion and anti corrosion properties.
- Can be coated with single pack or two pack products.

Composition

A two component reinforced etch primer, containing phosphoric and corrosion inhibitive.

SPECIFICATION

| | |
|------------------|---------------------------------------|
| Code | VL-PR-3090- 6001 |
| Color | Green |
| Specific Gravity | 1.00 ± 0.01 |
| Solid Content | 33±1% (by weight) |
| Spreading Rate | 14 m ² /ℓ set (@ 15 μ DFT) |

APPLICATION

| | |
|--------------------------|---|
| Substrate Preparation | Aluminum, galvanize steel, another non-ferrous metal. |
| Equipment | Normal spray gun, Airless gun, Brush, Roller. |
| Mixing Ratio | 1 ℓ VL-PR-3090-6001 : 1 ℓ CT-VL-309H |
| Dilution | Not recommended. |
| Drying Time | At room temperature 30 °C and standard thickness <ul style="list-style-type: none">• Dust free : 3 - 5 min.• Tack free : 5 min.• Pot life : 8 hours• Recoating : Minimal 30 min. Maximum 24 hours. |
| Product Use Restrictions | <ul style="list-style-type: none">• This product is sensitive to moisture, rain and dew and therefore recommended to be topcoated within the same day after 2 hours drying.• Maximum dry heat resistance is 70 °C.• Do not overapply this product (no more than 20 μ dft). If the recommended film thicknesses are exceeded, poor adhesion may result.• This product does not have good opacity. Do not try to obliterate the substrate.• Do not apply after the pot life has expired.• This product is recoatable with all types of finishes except epoxy finishes. |



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PACKAGING

Packing

20 kg.

Shelf Life

1 year in original pack and store in good ventilated room.

PRECAUTION

Safety

- Avoid contact with eyes and inhalation of mists when using a spray gun.
- Close container tightly after use.