



PRODUCT DATA

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Edition	: B
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UNDERCOAT WHITE

CHARACTERISTICS

Special Properties & Advantages

- A good quality all purpose for use in an alkyd system.
- Good adhesion and body film.
- Good film flexibility and tough-hard.
- Can be coated with Delta High Gloss Synthetic Enamel.

Composition

An alkyd modified and durable pigment.

SPECIFICATION

Code

Undercoat.

Color

White. (other colors can be supplied as an order).

Density

1.22 ± 0.01

Solid Content

44% ± 1 (by volume)

Spreading Rate

11 m²/kg (at 40 µ DFT)

APPLICATION

Intended Use

- As a intermediate, gives good body for alkyd system.
- For exterior or interior undercoat on woodwork or metal.

Surface Preparation

- Sand the primer before applying this product.
- The substrate should be clean, dry and smooth.

Directions

- Stir gently.
- Dilute with thinner TH-AK-0305-0001, 10% is using brush and 10-15% for using spray gun.
- Apply evenly and generously with a brush or a spray gun
- If the UNDERCOAT is applied before 8 hrs on the primer, sanding can be ignored.

Drying Time

- (at 30°C and standard thickness)
- Dust free : 45 – 60 minutes.
 - Touch free : 4 – 5 hours.
 - Recoating : Min. 8 hours



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PACKAGING

Packing

1 kg and 20 kg.

Shelf Life

Store in good ventilated room.

PRECAUTION

Safety

- Avoid contact with eyes and inhalation of mists when using a spray gun.
- Ensure there is adequate ventilation in the area where the product is being applied.
- Close container tightly after use and keep out of reach of children.