



PRODUCT DATA

No. Document : DC.RD.DF.08 No. Reference : DELTA-ZC

Edition : A Revise : 0

Release Date : 10/1/2001 Page : 1 of 2



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ZINC CHROMATE PRIMER

CHARACTERISTICS	Special Properties and Advantages	 Good adhesion and anti corrosion properties. Good film flexibility and tough-hard. Can be coated with Delta High Gloss Synthetic Enamel.
	Composition	An alkyd modified and anti-corrosive pigment zinc chromate.
SPECIFICATION	Code	Zinc Chromate Primer
	Color	Dark green
	Density	1.46 ± 0.01
	Solid Content	49% ± 1 (by volume)
	Spreading Rate	12 - 13 m²/kg (at 35 – 40 μ DFT)
APPLICATION DETAILS	Intended Use	As a primer on ferrous and non ferrous metals in a moderately aggressive environment.
	Surface Preparation	 Surfaces to be painted must be clean, dry and free of dust, dirt and grease. Previously painted surfaces should be thoroughly rubbed down using a suitable abrasive paper and dusted off. Steel surfaces should be manually prepared by power or hand tools.
	Equipment	Normal Spray Gun, Airless Gun, Brush
	Directions	 Stir gently. Dilute with thinner TH-AK-0305-0001, 10% is using brush and 10-15% for using spray gun. Apply evenly and generously with a brush or a spray gun.
	Drying Time	 (at 30°C and standard thickness) • Dust free : 30 – 45 minutes. • Touch free : 2 – 3 hours. • Recoating : Min. 6 hours





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PACKAGING	Packing	1 kg, 5 kg and 20 kg.
	Storage	Store in good ventilation room
PRECAUTION	Safety	 Avoid contact with eyes and inhalation of mists when using a spray gun. Ensure there is adequate ventilation in the area where the product is being applied. Close container tightly after use.